

640

ASEP-TECH® Blow/Fill/Seal packaging system



Safeguarding Solutions Through Innovative PACKAGING

- High Speed Production Machine
- Servo controlled fill motion
- Isolation insertion available
- Stepped-base design for easy maintenance and changeover
- 0.2mL to 1000mL-wide range container production
- Cap Welder ready



Typical products produced with ASEP-TECH® Model 640 Blow/Fill/Seal packaging system



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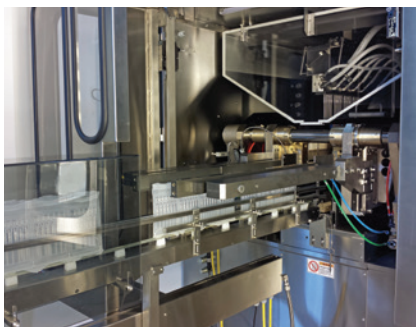
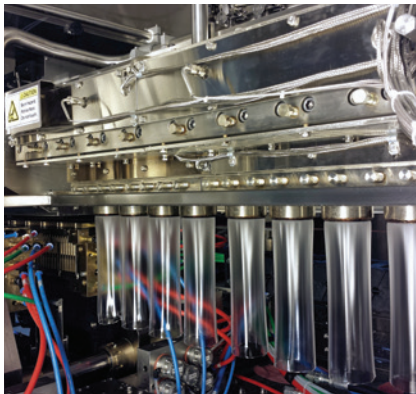
**Model 640
dimensions**

Number of Cavities	Container Size (mL)	Containers/Hour
12	500	2550
14	500	2700
14	250	3150
16	100	4000
20	50	5150
24	5 to 10	6000
30	20	7700
36	20	9250
40	5	10250
48	5	13000
50	2	14500
60	0.2 to 1	18000

Hourly output dependent upon container design and product characteristics. Chart above reflects LDPE resin and aqueous solutions. Customization available based on a customer supplied URS.

OPTIONAL ACCESSORIES FOR THE ASEP-TECH® BLOW/FILL/SEAL SYSTEM

- Parison shrouding to assure a Class 10,000 environment in the extrusion/parison cutoff zone
- Particle counter for on-line particulate monitoring in the critical zone
- UPS (Uninterruptible Power Supply)
- Chiller
- Vacuum system
- Resin conveyor/blender/granulator
- Recirculating product pathway
- Filter integrity test system
- DMS (Data Management System)
- Conversion size/format changes to mold tooling
- Cap Welder
- A variety of deflashing technology and mechanisms are available
- Slitter/singulator
- Mold temperature control unit
- Isolation insertion



The machine depicted is a typical ASEP-TECH® Model 628 Blow/Fill/Seal machine. Dimensions may vary based on optional equipment. A minimum of 4' (122cm) should be provided on sides and front of machine for operation and service. This machine may be protected by one or more domestic or foreign patents. SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.